

TECHNICAL SPECIFICATION			
Sl.No.	Item Description	Quantity	Units
A	Wire for Submerged ARC Welding , <b>Class-W1</b> (Spec. No. IRS:M-39/01 with Amendment No. 1,2,3. IS/AWS Code:IRS-M39) required for E-250 B0 Grade of Steel from any one of the following Manufacturer with their Brand :- Ador Welding Limited(AUTOMELT Gr.-A) / D&H India Limited(Supermelt-Gr.A)/ GEE Limited(GEE EL8)		
(i)	3.15mm dia	2,000	Kg.
(ii)	4.0mm dia	6,000	Kg.
B	Flux for Submerged ARC Welding , <b>Class-F1</b> (Spec. No. IRS:M-46/13 with Amendment No. 1,2,3. IS/AWS Code:IRS-M39) required for E-250 B0 Grade of Steel from any one of the following Manufacturer with their Brand :- Ador Welding Limited(AUTOMELT Gr.-IV) / D&H India Limited(Supermelt-II)/ GEE Limited(GEE FLUX 505)		
(i)	F - 1	5,000	Kg.