



**PARALLEL BARREL DRIFT**  
**MATERIAL SPECIFICATION-IS:1875; CLASS- IV**

TYPE	NOMINAL DIA. OF RIVETS (MM)	φ D (MM)	DIMENSION OF DRIFT				GRIP (MM)	NOS. REQUIRED
			A (MM)	B (MM)	φC(MM)	L (MM)		
1	22	23.5	35	125	12	195	50 TO 65	3550
2	22	23.5	35	145	12	215	70 TO 85	3060
3	22	23.5	35	175	12	245	90 TO 115	1285
4	22	23.5	35	195	12	265	135	60
5	20	21.5	35	135	12	205	50 TO 75	1015

**NOTE:-**

1. ALL DIMENSIONS ARE IN mm.
2. THESE DRIFTS NOS. ARE BASED ON 50% OF SITE RIVETS./SPAN.
3. THESE DRIFTS SHALL BE USED FOR THREE TIMES.



**THE BRAITHWAITE BURN & JESSOP CONSTRUCTION COMPANY LIMITED, KOLKATA**

CLIENT:

PROJECT: 1x61.0 M. WELDED SPAN FOR BR. NO. 12 BETWEEN TALCHER - BIMALAGARH

TITLE: DRIFT

SCALE:-	NAME	DATE	B.B.J. ORDER NO.- 3124	
DRAWN BY:	G.SEN	10.06.16	DRG. NO.	REV.
CHECKED BY:	A.SAHA	10.06.16	3124/SK/01	
APPROVED BY:			REQN. NO.: D/1760	DATE: 21/06/16