

**THE BRAITHWAITE BURN & JESSOP CONSTRUCTION CO. LTD. KOLKATA**  
**SERVICE BOLT ORDER LIST**

B.B.J ORDER NO. 3124

NAME BR. NO.-12, NEW BG LINE  
 BETWEEN TALCHER-BIMALAGARH

SHEET NO.- SERVB/3124/1

DRG NO. 2143/04 TO  
 2143/19

DESCRIPTION 1 X 61.0 M SPAN

DATE

MADE BY:

FABR.'S ORDER NO.

FABRICATED BY

CHECKED BY:

REV- DATE-

Nos. per 100 Kg	Gross No.	Spare	Net. No.	Head	Dia	Through	Grip	Length	Nut	Position of Work	Weight (Kgs)	Indent	Stock		
<b>SERVICE BOLTS FOR 1x61.0 M SPAN</b>															
311	41			HEX.	22			50	HEX.		13				
341	627			HEX.	22			60	HEX.		184				
356	288			HEX.	22			65	HEX.		81				
370	1207			HEX.	22			70	HEX.		326				
385	1085			HEX.	22			75	HEX.		282				
400	720			HEX.	22			80	HEX.		180				
490	133			HEX.	22			110	HEX.		27				
504	945			HEX.	22			115	HEX.		188				
										<b>TOTAL</b>	<b>1281 KG.</b>				
272	633			HEX.	20			60	HEX.		233				
										<b>TOTAL</b>	<b>233 KG.</b>				
<b>NOS./50 Kg.</b>															
2724	7950			<b>NOS. ROUND WASHER FOR M22 BOLTS</b>									146		
2900	1020			<b>NOS. ROUND WASHER FOR M20 BOLTS</b>									18		
561	220			<b>NOS. TAPER WASHER FOR (BEAM) M22 BOLTS</b>									20		
										<b>TOTAL</b>	<b>184 KG.</b>				
1. ALL HEX. BOLTS ARE CONFORMING TO IS:1363; IS:1367 GR.-4.6 & NUT GR.-4															
2. ALL M.S. ROUND WASHER ARE CONFORMING TO IS:2016															
3. ALL M.S. TAPER WASHER ARE CONFORMING TO IS:5374 FOR BEAM															

REQN. NO.-

DATE:-

